

2LOCK SLIM CHUCK

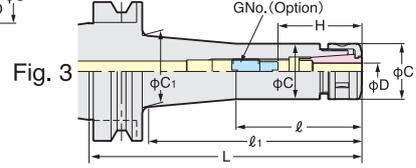
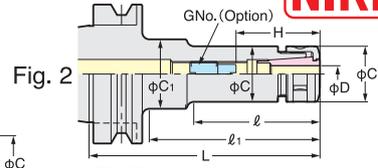
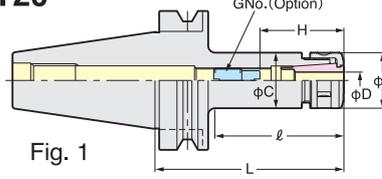


SK
Photo shows SK10 type.

Centre Through
MAX. 7MPa

NEW

SKT13
SKT20 Series Addition



2LOCK tooling (NBT) can be used as the double face contact tooling on the M/C where spindle is BT double face contact system.
2LOCK tooling can also be used on the M/C with BT standard spindle.

When SK J type nut is used, the total chuck length will be extended by 6mm.

PAT.

TAPER	Code No.	D	L	l	l ₁	C	C ₁	H	G No. (Option)	Weight (kg)	Fig	Collet
No.30	NBT30-SK 6C- 60	0.7 ~ 6.0	60	33	33	19.5	19.5	26~31	SKG 6- 6HG	0.7	1	SK 6
	- 90		90	56	65		32			0.7	2	
	-120		120	62	95		32			0.8		
	-SK10C- 45	1.75~10.0	45	22	22	27.5	27.5	33~41	SKG10-10HG	0.8	1	SK10
	- 60		60	35	35					0.9		
	- 75		75	50	50					1.0		
	- 90	90	65	65	1.0							
	-120	120	95	95	1.1							
	-SK13C- 60	2.75~13.0	60	35	35	33	33	39~51	SKG13-10HG	1.0	1	SK13
	- 75		75	50	50					1.1		
	- 90		90	65	65					1.1		
	-120	120	95	95	1.2							
	-SK16C- 60	2.75~16.0	60	37	37	40	40	47~52	SKG16-12HGE	1.1	1	SK16
	- 75		75	52	52			45~52	SKG16-10HG	1.2		
	- 90		90	67	67			45~57	SKG16-12HG	1.2		
	-120	120	97	97	1.3							
	-SK20 - 60*	3.5~20.0	60	37	37	48.5	48.5	65~70	SKG-12S	0.7	1	SK20
	-SK20C- 75		75	52	52			50~55	SKG20-12HGE	0.9		
- 90	90		67	67	47~63			SKG20-12HG	1.2			
-SK25 - 90*	7.5~25.4	90	67	67	55	55	55~75	SKG-12	1.5	1	SK25	
No.40	NBT40-SK 6C- 60	0.7 ~ 6.0	60	30	30	19.5	19.5	26~31	SKG 6- 6HG	1.0	1	SK 6
	- 90		90	51	60		32			1.1	2	
	-120		120	60	90		25			1.4	3	
	-150		150	60	120		25			1.5	3	
	-SK10C- 60	1.75~10.0	60	32	32	27.5	27.5	33~41	SKG10-10HG	1.1	1	SK10
	- 75		75	45	45					1.2	1	
	- 90		90	48	60					1.2	2	
	-120		120	48	90					1.4	2	
	-150		150	73	118		1.6	3				
	-180		180	73	148		1.6					
	-200		200	168	168		2.0					
	-250		250	218	218		2.3					
	-SK13C- 60	2.75~13.0	60	28	28	33	33	39~51	SKG13-10HG	1.2	1	SK13
	- 75		75	43	43					1.3		
	- 90		90	58	58					1.4		
	-120		120	88	88		1.6	3				
	-150		150	118	118		1.8					
	-180		180	148	148		1.8					
	-200	200	168	168	2.2							
	-250	250	218	218	2.6							
	-SK16C- 60	2.75~16.0	60	32	32	40	40	45~52	SKG16-10HG	1.3	1	SK16
	- 75		75	43	43			1.5				
	- 90		90	58	58			1.5				
	-120		120	88	88			1.7				
	-150		150	118	118		1.9					
	-180		180	148	148		2.0					
	-200		200	168	168		2.3					
	-250		250	218	218		2.8					
	-SK20C- 60	3.5~20.0	60	32	32	48.5	48.5	57~63	SKG20-16HG	1.3	1	SK20
	- 75		75	45	45			1.4				
- 90	90		60	60	1.6							
-120	120		90	90	2.0							
-SK25C- 75	7.5~25.4	75	47	47	55	55	60~65	SKG25-18HGE	1.7	1	SK25	
- 90		90	61	61			1.8					
-120		120	91	91			2.0					

2LOCK