

2LOCK HIGH SPEED SLIM CHUCK (TAPER TYPE)

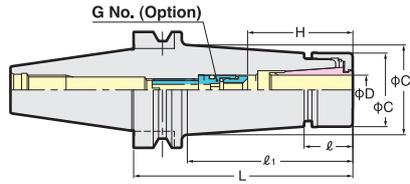


MAX.40,000min⁻¹ & G2.5

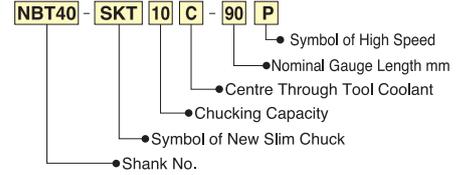


SKT-P

Centre Through
MAX. 7MPa



Explanation of the Code No.



2LOCK tooling (NBT) can be used as the double face contact tooling on the M/C where spindle is BT double face contact system.
2LOCK tooling can also be used on the M/C with BT standard spindle.

When SK J type nut is used, the total chuck length will be extended by 6mm.

JAPAN, USA PAT.

TAPER	Code No.	D	L	ℓ	ℓ ₁	C	C ₁	H	G No. (Option)	MAX. min ⁻¹	Collet	Weight (kg)						
No.30	NBT30-SKT 6C- 60P	0.7~6.0	60	19.8	35	19.5	21.7	26~31	SKG6-6HG	40,000	SK 6	0.7						
	- 75P				50							23.8	0.7					
	- 90P				65							25.9	0.7					
	-SKT10C- 60P	1.75~10.0	60	22	35	27.5	31.5	35~41	SKG10-10HG		30,000	SK10	0.9					
	- 75P				50								33.6	1.0				
	- 90P				65								36.4	1.0				
	-SKT13C- 60P	2.75~13.0	60	26	35	33	36.4	39~51	SKG13-10HG			25,000	SK13	1.0				
	- 75P				50									38.5	1.1			
	- 90P				65									41.4	1.1			
	-SKT16C- 60P	2.75~16.0	60	27	37	40	43.6	45~52	SKG16-12HGE				20,000	SK16	1.1			
	- 75P				52.6										45	1.2		
	- 90P				62.8										45~57	1.2		
No.40	NBT40-SKT 6C- 60P	0.7~6.0	60	19.8	30	19.5	21.0	26~31	SKG6-6HG	30,000				SK 6	1.0			
	- 75P				45										23.1	1.1		
	- 90P				60										25.2	1.1		
	-SKT10C- 60P	1.75~10.0	60	22	30	27.5	32.9	35~41	SKG10-10HG		25,000			SK10	1.4			
	- 75P				45										30.8	1.1		
	- 90P				60										37.1	1.2		
	-SKT13C- 60P	2.75~13.0	60	26	30	33	37.8	39~51	SKG13-10HG			20,000		SK13	1.4			
	- 75P				45										41.3	1.6		
	- 90P				60										44.7	1.3		
	-SKT16C- 60P	2.75~16.0	60	27	30	40	44.7	45~57	SKG16-10HG				15,000	SK16	1.3			
	- 75P				45										48.9	1.5		
	- 90P				60										53.1	1.7		
	-SKT20C- 60P	3.5~20.0	60	28.5	30	48.5	50.9	57~63	SKG20-16HG					15,000	SK20	1.9		
	- 75P				45											57.4	1.3	
	- 90P				60											59.5	1.6	
	-SKT25C- 75P	7.5~25.4	75	31	47	55	57.3	60~65	SKG25-18HGE		15,000				SK25	2.0		
	- 90P				62.6											59.5	1.7	
	-SKT25C- 90P				90											67.8	1.8	
	No.50	NBT50-SKT 6C-105P	0.7~6.0	105	19.8	62	19.5	25.5	26~31			SKG6-6HG			20,000	SK 6	3.8	
		-135P				92											29.6	3.9
		-165P				122											33.8	4.0
		-SKT10C-105P	1.75~10.0	105	22	62	27.5	37.3	35~41			SKG10-10HG	15,000			SK10	4.2	
		-135P				92											41.5	4.4
		-165P				122											45.5	4.6
-SKT13C-105P		2.75~13.0	105	26	62	33	42.3	39~51	SKG13-10HG	15,000		SK13		4.5				
-135P					92									46.5		4.7		
-165P					122									49.1		4.9		
-SKT16C-105P		2.75~16.0	105	27	62	40	49.1	45~57	SKG16-12HG		15,000	SK16		4.7				
-135P					92									53.3		4.9		
-165P					122									57.4		5.1		
-SKT20C-105P		3.5~20.0	105	28.5	62	48.5	57.4	47~63	SKG20-18HG			15,000		SK20		4.3		
-135P					92											61.6	4.6	
-165P					122											66.6	5.0	
-SKT25C-105P		7.5~25.4	105	31	62	55	59.4	60~70	SKG25-24HG				15,000	SK25		5.2		
-135P					92											63.6	5.4	
-165P					122											67.8	5.6	

★Please refer P.43 for TiN Bearing Nut. ★Please add "RP" at the end of the Code No. for Rust Proof Treatment Slim Chuck. e.g. NBT40-SKT10C-90P-RP
 ★Collet, adjust screw(G No.)and GH Handle are available as an option. ★Please use MDSK J type nut & cap for the Centre through tool coolant. P.43
 The Code No. of the GH Handle is SKT6C-P: GH6, SKT10C-P: GH10, SKT13C-P: GH13, SKT16C-P: GH16, SKT20C-P: GH20, SKT25C-P: GH25
 ★P class or A type SK collet is highly recommended to use. P.167



GH Handle
P.30

2LOCK