

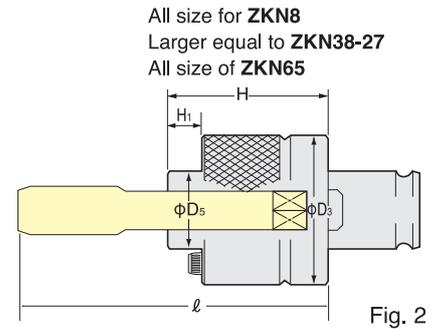
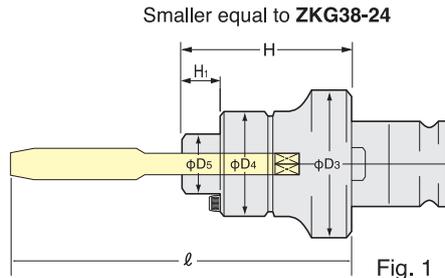
ZKN TAP COLLET (JIS)



ZKN Tap Collet



- High Accuracy, Quick Response and Long Tap Life.
- Rotary Bearing Cam Mechanism
NIKKEN ZKG Tap Collet can be used with the all NIKKEN floating Tapper Chucks.
- The torque of CCW is 1.4 times of the torque of CW to prevent the problem of the swarf.
- The setting torque can be adjusted.



ZKN65 : The tap collet for the unified thread is also available. (U,W)
 1³/₈, 1¹/₂, 1⁵/₈, 1³/₄, 1⁷/₈, 2, 2¹/₄,
 2¹/₂, 2³/₄, 3, 3¹/₄, 3¹/₂, 3³/₄

	ZKN8	ZKN38		ZKN65	
		M18~24	M27~36	M36~65	M68~100
D ₃	23	78		110	125
D ₄	—	56	—	—	—

ZKN8 is semi-standard.

	ZKN 8					ZKN38					ZKN65					
	Code.No	D ₅	H	H ₁	ℓ	Code.No	D ₅	H	H ₁	ℓ	Code.No	D ₅	H	H ₁	ℓ	
Metric (M)	ZKN 8-2	13	29.5	6.5	50	ZKN38-18	32	61	17	117	ZKN65- 36	68	89	20	179	
	-3				55	-20				121	- 39				187	
	-4				56	-22				130	- 42				189	
	-5				64	-24				133	- 45				194	
	-6				66	-27				142	- 48				198	
	-8				73	-30				145	- 52				205	
						-33				153	- 56				212	
						-36				161	- 60				222	
						-38				121	- 64				229	
											- 65				229	
				- 68	254											
Unified (U) or British Standard Whitworth (W)	ZKN 8-1/8	13	29.5	6.5	55	ZKN38-3/4	32	61	17	122	- 72	84	94	25	254	
	-3/16				64	-7/8				130	- 80				264	
	-1/4				66	-1				138	-100*				274	
						-11/8				145	ZKN65-1P				127	
						-11/4				153	-11/8P				135	
						-13/8				161	-11/4P				139	
											-13/8P				144	
											-11/2P				144	
											-15/8P				144	
											-13/4P				144	
Pipe (PT) (PS) (PF)					ZKN38 -3/8P	26	61	17	24	91	-13/4P	84	94	25	144	
					-1/2P	32			100	-2P	149					
					-5/8P	104			-21/4P	159						
					-3/4P	103			-21/2P	174						
					-7/8P	45			64	12	106				-23/4P	174
					-1P	109			-3P	174						

★*mark: The Code No. of tap collet for M85 to M90 is ZKN65-100.
 The Code No. of tap collet for M95 to M100 is ZKN65-100N.
 ★The internal mechanism of the tap collet for the left handed tap is different from the standard one. Please use the special tap collet for the left handed tap.