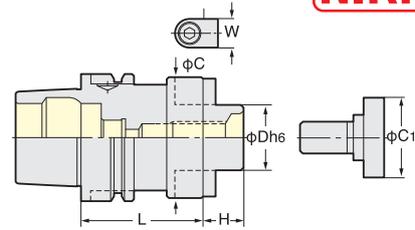


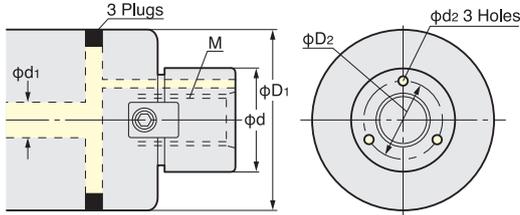
# HSK FMH FACE MILL ARBOR



■ For Oil Hole Cutter  
For High Feed Cutter



FMH



Code No.	Cutter Dia.	φd	φD1	M	Coolant Hole		
					φD2	φd1	φd2
<b>FMH22 (22.225)</b>	φ50, φ52 φ63, φ66	22(22.225)	47 60	M10×1.5	16	6~8	3
<b>FMH27 (25.4)</b>	φ80	27(25.4)	76(70)	M12×1.75	19.5(18.5)	8~10	3.5
<b>FMH32 (31.75)</b>	φ100	32(31.75)	96	M16×2.0	24	10~13	4
<b>FMH40 (38.1)</b>	φ125	40(38.1)	100	M20×2.5	30(29)	10~15	5
<b>FMH50.8</b>	φ160	50.8	100	M24×3.0	37.5	15~20	7

## FMH Inch Series

★Fixing dimension is basically based on FMA/FMC. ★The combination of the other cutter dia. are also available.

TAPER	Code No.	Arbor						Driver Key	Lock Bolt	G Cap Bolt	Weight (kg)		
		D	L	H	C	C1	W						
HSK 63A	HSK 63A-FMH22.225 - 47 - 45	22.225	45	17	47	28	8	FW 3	FM10	—	1.1		
	- 60		60								1.3		
	- 90		90								1.7		
	HSK 63A	-FMH25.4 - 70 - 60	25.4	60	22	70	33	9.5	FW 5	FM12	—	2.5	
		- 90		90								1.8	
		-150		150								2.5	
HSK 63A		-FMH31.75 - 76 - 60	31.75	60	30	76	40	12.7	FW13	FM16	—	2.0	
		- 90		90								2.7	
		-150		150								2.7	
	HSK100A	HSK100A-FMH22.225 - 47 - 105	22.225	105	17	47	28	8	FW 3	FM10	—	3.4	
		-150		150								4.0	
		-200		200								4.7	
HSK100A		-FMH22.225 - 60 - 60	22.225	60	17	60	28	8	FW 3	FM10	—	2.9	
		-105		105								3.9	
		-150		150								4.9	
		HSK100A	-FMH25.4 - 70 - 60	25.4	60	22	70	33	9.5	FW 5	FM12	—	6.1
			- 90		90								7.2
			-150		150								3.2
HSK100A			-FMH31.75 - 76 - 60	31.75	60	30	76	40	12.7	FW13	FM16	—	4.1
			- 90		90								5.9
			-150		150								7.4
		HSK100A	-FMH38.1 -100 - 60	38.1	60	34	100	50	15.9	FW19	FM20	—	3.9
			- 90		90								5.5
			-105		105								6.4
HSK100A			-150	150	9.0								
			-200	200	11.8								
			-250	250	4.1								
	-150	150	5.9										
	-105	105	6.8										
	-150	150	9.6										

## FMH Metric Series

TAPER	Code No.	Arbor						Driver Key	Lock Bolt	G Cap Bolt	Weight (kg)		
		D	L	H	C	C1	W						
HSK 63A	HSK 63A-FMH16 - 37 - 45	16	45	17	37	20	8	FW 3	FM 8	—	1.0		
	-FMH22 - 47 - 45		45								1.1		
	HSK 63A	- 60	60	18	47	16	10	FW 8	—	M10×30	1.3		
		- 90	90								1.7		
		-150	150								2.5		
		-FMH27 - 60 - 60	60								20	60	18
- 90	90	2.3											
HSK100A	HSK100A-FMH22 - 47 - 105	22	105	18	47	16	10	FW 8	—	M10×30	3.4		
	-150		150								4.0		
	-200		200								4.7		
	HSK100A	-FMH22 - 60 - 60	22	60	18	60	16	10	FW 8	—	M10×30	2.9	
		-105		105								3.9	
		-150		150								5.4	
		HSK100A	-FMH27 - 60 - 60	27	60	20	60	18	12	FW11	—	M12×35	6.1
			- 90		90								7.2
			-150		150								3.2
	HSK100A		-FMH27 - 76 - 60	27	60	20	76	18	12	FW11	—	M12×35	4.3
			- 90		90								5.0
			-150		150								6.5
		HSK100A	-FMH32 - 96 - 60	32	60	22	96	24	14	FW16	—	M16×35	3.8
			- 90		90								5.5
			-150		150								8.9
	HSK100A		-FMH40 -100 - 75	40	75	26	100	50	16	FW22	FM20	—	4.9
			-105		105								6.8