

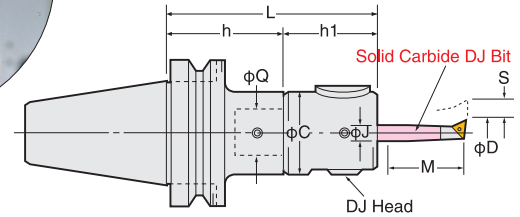
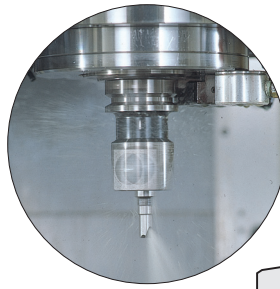
DJ BORING BAR

NIKKEN



BT-DJ

High Pressure Coolant Through Tool is available. Please contact us.



TAPER	Code No.	Boring Range	Boring Depth	L	C	Bit Hole Size	Shank Code No.	Head Code No.	Bit Stroke	DJ Bit Code No.	Weight (Kg)
		D	M			J	BTNo.Q-h	Q-MinD-h ₁	S		
No.30	BT30-DJ3- 80	3~28	14~ 80	80	50	10	BT30-Q26- 40	Q26-DJ3-40A	5.2	J10	1.0
	-DJ8- 84AN	3~50	14~130	84	59	16		-DJ8-44AN	6.0	J16	1.2
No.40	BT40-DJ3- 90A	3~28	14~ 80	90	50	10	BT40-Q26- 50	Q26-DJ3-40A	5.2	J10	1.6
	(IT40) -135A			135			- 95				2.2
	-DJ8- 94AN	3~50	14~130	94	59	16	BT40-Q26- 50	-DJ8-44AN	6.0	J16	1.9
	-139AN			139			- 95				2.5
No.50	BT50-DJ3-105A	3~28	14~ 80	105	50	10	BT50-Q26- 65	Q26-DJ3-40A	5.2	J10	4.2
	(IT50) -210A			210			-170N				5.8
	-DJ8-109AN	3~50	14~130	109	59	16	BT50-Q26- 65	-DJ8-44AN	6.0	J16	4.5
	-214AN			214			-170N				6.0

★MIN. dial readout on dia.: 0.01mm, Sub scale: 0.005mm, 0.8mm/rev.

★Each boxed set of DJ3 and DJ8 Boring Bars include 4 pcs of DJ Boring Bits as standard.

★Bits included for BT40-DJ8-94A : J16-8-40, J16-18-80, J16-28-85, J16-38-85

Bits included for BT40-DJ8-94AN : J16-8-40, J16-18-60, J16-28-65, J16-38-65

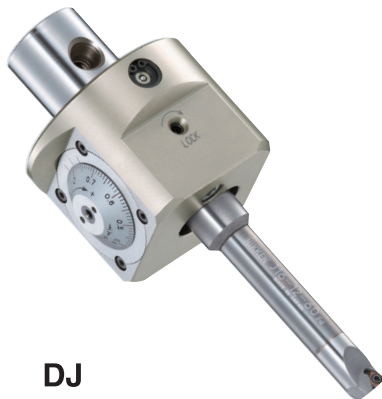
★DJ Boring Bar without Boring Bits is also available. Please add “-BD” at the end of Code No. e.g. BT40-DJ3-90A-BD

★Shank and DJ Head (including Boring Bits) are delivered in separate packages.

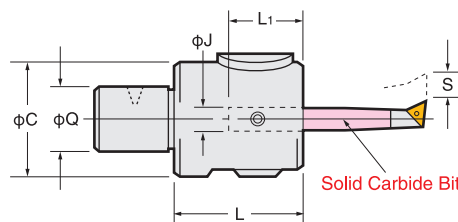
★Please refer P.36 for Boring Bits. Please refer P.87 for cutting condition.

DJ BORING HEAD with DJ BORING BIT

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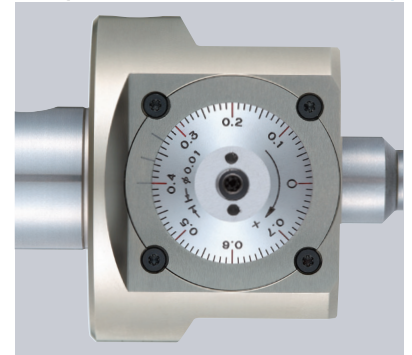


DJ



P.88

Easy to Set Micron Accuracy



▲1 Graduation:0.01mm on dia.

DJ No.	Code No.	Boring Range	Boring Depth	Q	L	C	Bit Hole Size	L ₁	Bit Stroke	Weight (kg)	Bit Code No. (Standard Accessories)	Insert Tip Code No.
		D	M				J		S			
DJ3	Q26-DJ3-40A	3~28	14~80	26	40	50	10	27	5.2	0.5	J10- 3-14	—
											J10- 5-35	CC03-C
											J10- 8-40	3MP-C
											J10-18-62A	6MP-C
DJ8	Q26-DJ8-44AN	3~50	14~130	26	44	59	16	32	6.0	0.8	J16- 8-40	3MP-C
											J16-18-60	6MP-C
											J16-28-65	
											J16-38-65	

★MIN. dial readout on dia.: 0.01mm, Sub scale: 0.005mm, 0.8mm/rev.

★Each boxed set of DJ3 and DJ8 Boring Bars include 4 pcs. of DJ Bits, Insert, Insert Clamp Handle, (T6, T8, (10S for DJ3)) Micro Adjusting Handle (M2.5) as standard.

★Bits included for Q26-DJ8-44A : J16-8-40, J16-18-80, J16-28-85, J16-38-85

Bits included for Q26-DJ8-44AN : J16-8-40, J16-18-60, J16-28-65, J16-38-65

★Please refer P.36 for Boring Bits. Please refer P.87 for cutting condition.

★DJ Boring Head without Bits is also available. Please add “-BD” at the end of Code No. e.g. Q26-DJ3-40A-BD, Q26-DJ8-44A-BD

★Weight of wooden box of

DJ head with Boring Bits

Q26-DJ3-40A : 1.2kg

Q26-DJ8-44AN : 2.2kg

Q26-DJ8-44A : 2.5kg