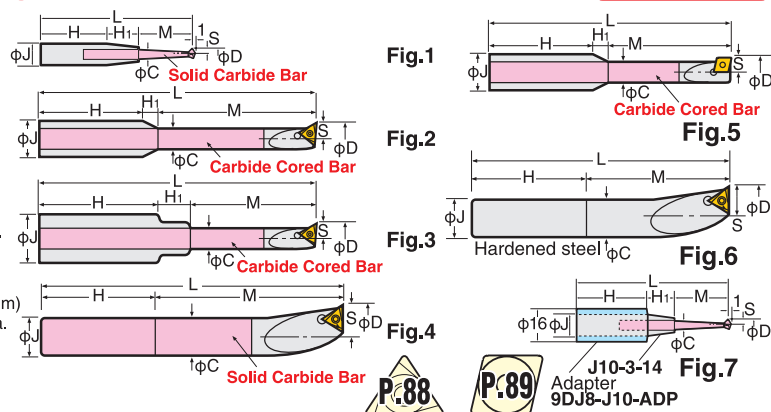


DJ BORING BIT SOLID CARBIDE

NIKKEN



Explanation of the Code No.
J - Boring Depth (mm)
16 - Min. Boring Dia.
5 - Dia. of Shank
35 - Abbreviation of DJ Bit.



New Bit Series for DJ8

Style	Code No.	Boring Range D	Boring Depth M	J	L	H	H ₁	C	S	Insert No.	Insert Clamping Bolt No.	Insert Clamping Handle No.	Fig.	Weight (g)
DJ3	J10- 3- 14	3~ 8	14	10	62	30	18	2.2	1.5	—	—	—	1	30
	- 5- 30*	5~15	30		60	30	—	4.3	2.5	CC03-C	M611	10S	5	28
	- 5- 35		35		70	30	5.0	4.3	2.5	CC03-C	M611	10S	5	30
	- 8- 35*	8~18	35		65	32.5	—	7.2	4.0	3MP-C	M2040	T-6	2	43
	- 8- 40		40		75	30	2.5	7.2	4.0					50
	- 8- 55*		55		90	30	—	10	6.0					70
	-12- 40*	12~22	40		70	30	—	10	6.0					80
	-12- 55*		55		85	26	—	12	9.0	6MP-C	M2577	T-8	4	100
	-18- 65*		65		91	26	—	12	9.0					130
	-18- 50A*	18~28	50		79	29	—	12	9.0					110
	-18- 62A*		62		91	26	—	12	9.0					130
	-18- 80*		80		106	26	—	12	9.0					130
	-18- 77A*		77		106	29	—	12	9.0					130
DJ8	J10- 3- 14*	3~ 8	14	10	62	30	18	2.2	1.5	—	—	—	7	30
	J16- 5- 25*	5~15	25		60	31.5	3.5	4.3	2.5	CC03-C	M611	10S	5	76
	- 5- 35*		35		78	33	10	4.3	2.5	CC03-C	M611	10S	5	80
	- 8- 35*	8~18	35		70	32.5	2.5	7.2	4.0	3MP-C	M2040	T-6	2	90
	- 8- 40		40		83	32	10	7.2	4.0				3	100
	- 8- 55*		55		98	32	10	7.2	4.0				3	110
	-12- 50*	12~22	50		90	35	—	11.2	6.0				2	140
	-12- 60*		60		103	40.5	2.5	11.2	6.0				2	170
	-18- 60		60		93	32	—	11.2	6.0	3MP-C	M2045	T-6	6	150
	-18- 80		80		113	32	—	11.2	6.0				6	300
	-18- 100*	18~28	100		133	32	—	11.2	6.0				4	350
	-18- 120*		120		153	32	—	11.2	6.0				4	400
	-28- 65		65		98	32	—	11.2	6.0	6MP-C	M2577	T-8	6	150
	-28- 85		85		118	32	—	11.2	6.0				6	300
	-28- 100*	28~39	100		133	33	—	14.0	6.0				4	350
	-28- 130*		130		163	33	—	14.0	6.0				4	450
	-38- 65		65		98	32	—	11.2	6.0	6MP-C	M2577	T-8	6	200
	-38- 85		85		118	32	—	11.2	6.0				6	350
	-38- 100*	38~50	100		133	32	—	19.0	6.0				4	370
	-38- 130*		130		163	32	—	19.0	6.0				4	470

- ★The Bits marked * are optional accessories. ★Please refer P.88 for boring bits. Please refer P.87 for cutting condition.
 ★9DJ8-J10-ADP adapter option is necessary to use J10-3-14 for DJ8 head.
 ★The shorter bits are added for J10-5, J10-8, J10-12 and J10-18. ★The shorter bits are added for J16-5, J16-8 and J16-12.
 ★“C” grade (Coated) insert tip is supplied. Please refer P.87 for cutting condition.
 ★Coolant through tool is basically available for the boring bits with MIN. boring diameter is $\phi 12$ mm. e.g. J16-12-60C Please contact us.
 ★* 1 means bits for old type DJ3. ★* 2 means bits for new type DJ8. It can be used for old type DJ8, but M will be 3mm longer than above figure. e.g. J10-18-65A

Oil Hole Bit

Style	Code No.	Boring Range D	Boring Depth M	J	L	H	H ₁	C	S	Insert No.	Insert Clamping Bolt No.	Insert Clamping Handle No.	Fig.	Weight (g)
DJ3	J10-12- 40C	12~22	40	10	70	30	—	10	6.0	3MP-C	M2040	T-6	4	80
	-12- 55C		55		85	30	—	10	6.0	3MP-C	M2040	T-6		100
	-18- 65C	18~28	65		91	26	—	12	9.0	6MP-C	M2577	T-8		130
	-18- 80C		80		106	26	—	12	9.0	6MP-C	M2577	T-8		130
DJ8	J16-12- 50C	12~22	50	16	90	35	—	11.2	6.0	3MP-C	M2045	T-6	2	140
	-12- 60C		60		103	2.5	40.5	11.2	6.0	3MP-C	M2045	T-6	2	170
	-18- 60C		60		93	32	—	11.2	6.0	3MP-C	M2045	T-6	6	150
	-18- 80C		80		113	32	—	11.2	6.0				6	300
	-18- 100C	18~28	100		133	32	—	11.2	6.0				4	350
	-18- 120C		120		153	32	—	11.2	6.0				4	400
	-28- 65C		65		98	32	—	11.2	6.0	6MP-C	M2577	T-8	6	150
	-28- 85C		85		118	32	—	11.2	6.0				6	300
	-28- 100C	28~39	100		133	33	—	14.0	6.0				4	350
	-28- 130C		130		163	33	—	14.0	6.0				4	450
	-38- 65C		65		98	32	—	11.2	6.0	6MP-C	M2577	T-8	6	200
	-38- 85C		85		118	32	—	11.2	6.0				6	350
	-38- 100C	38~50	100		133	32	—	19.0	6.0				4	370
	-38- 130C		130		163	32	—	19.0	6.0				4	470