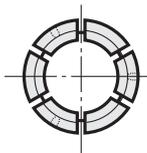
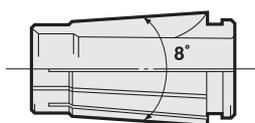
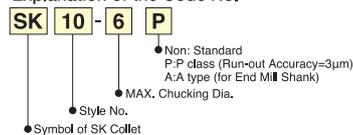


SLIM CHUCK COLLET

NIKKEN



Explanation of the Code No.



SK "A" type SK collet (for End Mill Shank) are marked **P**. The acceptable shank tolerance is h8. Code No. is e.g. SK10-10A
 "P" class SK collet (for drill) are available for all series. e.g. SK10-10P

Code No.	Chucking D
SK 6- 0.8	0.7 ~ 0.8
- 1	0.9 ~ 1.0
- 1.25	1.15~ 1.25
- 1.5	1.3 ~ 1.5
- 1.75	1.55~ 1.75
- 2	1.8 ~ 2.0
- 2.25	2.05~ 2.25
- 2.5	2.3 ~ 2.5
- 2.75	2.55~ 2.75
- 3	2.8 ~ 3.0
- 3.5	3.0 ~ 3.5
- 4	3.5 ~ 4.0
- 4.5	4.0 ~ 4.5
- 5	4.5 ~ 5.0
- 5.5	5.0 ~ 5.5
- 6	5.5 ~ 6.0
SK10- 2	1.75~ 2.0
- 2.25	2.0 ~ 2.25
- 2.5	2.25~ 2.5
- 2.75	2.5 ~ 2.75
- 3	2.75~ 3.0
- 3.5	3.0 ~ 3.5
- 4	3.5 ~ 4.0
- 4.5	4.0 ~ 4.5
- 5	4.5 ~ 5.0
- 5.5	5.0 ~ 5.5
- 6	5.5 ~ 6.0
- 6.5	6.0 ~ 6.5
- 7	6.5 ~ 7.0
- 7.5	7.0 ~ 7.5
- 8	7.5 ~ 8.0
- 8.5	8.0 ~ 8.5
- 9	8.5 ~ 9.0
- 9.5	9.0 ~ 9.5
-10	9.5 ~10.0

Code No.	Chucking D
SK13- 3	2.75~ 3.0
- 3.5	3.0 ~ 3.5
- 4	3.5 ~ 4.0
- 4.5	4.0 ~ 4.5
- 5	4.5 ~ 5.0
- 5.5	5.0 ~ 5.5
- 6	5.5 ~ 6.0
- 6.5	6.0 ~ 6.5
- 7	6.5 ~ 7.0
- 7.5	7.0 ~ 7.5
- 8	7.5 ~ 8.0
- 8.5	8.0 ~ 8.5
- 9	8.5 ~ 9.0
- 9.5	9.0 ~ 9.5
- 10	9.5 ~10.0
- 10.5	10.0~10.5
- 11	10.5~11.0
- 11.5	11.0~11.5
- 12	11.5~12.0
- 12.5	12.0~12.5
- 13	12.5~13.0

Code No.	Chucking D
SK16- 3	2.75~ 3.0
- 3.5	3.0 ~ 3.5
- 4	3.5 ~ 4.0
- 4.5	4.0 ~ 4.5
- 5	4.5 ~ 5.0
- 5.5	5.0 ~ 5.5
- 6	5.5 ~ 6.0
- 6.5	6.0 ~ 6.5
- 7	6.5 ~ 7.0
- 7.5	7.0 ~ 7.5
- 8	7.5 ~ 8.0
- 8.5	8.0 ~ 8.5
- 9	8.5 ~ 9.0
- 9.5	9.0 ~ 9.5
- 10	9.5 ~10.0
- 10.5	10.0~10.5
- 11	10.5~11.0
- 11.5	11.0~11.5
- 12	11.5~12.0
- 12.5	12.0~12.5
- 13	12.5~13.0
- 13.5	13.0~13.5
- 14	13.5~14.0
- 14.5	14.0~14.5
- 15	14.5~15.0
- 15.5	15.0~15.5
- 16	15.5~16.0

Code No.	Chucking D
SK20- 4	3.5 ~ 4.0
- 4.5	4.0 ~ 4.5
- 5	4.5 ~ 5.0
- 5.5	5.0 ~ 5.5
- 6	5.5 ~ 6.0
- 6.5	6.0 ~ 6.5
- 7	6.5 ~ 7.0
- 7.5	7.0 ~ 7.5
- 8	7.5 ~ 8.0
- 8.5	8.0 ~ 8.5
- 9	8.5 ~ 9.0
- 9.5	9.0 ~ 9.5
- 10	9.5 ~ 10.0
- 10.5	10.0~ 10.5
- 11	10.5~ 11.0
- 11.5	11.0~ 11.5
- 12	11.5~ 12.0
- 12.5	12.0~ 12.5
- 13	12.5~ 13.0
- 13.5	13.0~ 13.5
- 14	13.5~ 14.0
- 14.5	14.0~ 14.5
- 15	14.5~ 15.0
- 15.5	15.0~ 15.5
- 16	15.5~ 16.0
- 16.5	16.0~ 16.5
- 17	16.5~ 17.0
- 17.5	17.0~ 17.5
- 18	17.5~ 18.0
- 18.5	18.0~ 18.5
- 19	18.5~ 19.0
- 19.5	19.0~ 19.5
- 20	19.5~ 20.0

Code No.	Chucking D
SK25- 8	7.5~8.0
- 10	9.5~10.0
- 12	11.5~12.0
- 16	15.5~16.0
- 16.5	16.0~16.5
- 17	16.5~17.0
- 17.5	17.0~17.5
- 18	17.5~18.0
- 18.5	18.0~18.5
- 19	18.5~19.0
- 19.5	19.0~19.5
- 20	19.5~20.0
- 20.5	20.0~20.5
- 21	20.5~21.0
- 21.5	21.0~21.5
- 22	21.5~22.0
- 22.5	22.0~22.5
- 23	22.5~23.0
- 23.5	23.0~23.5
- 24	23.5~24.0
- 24.5	24.0~24.5
- 25	24.5~25.0
- 25.4	25.0~25.4

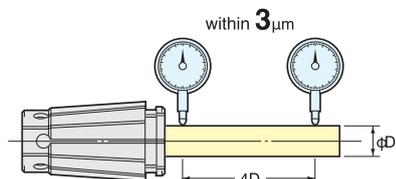
★SK6 collet with the special internal dia. is also available.



Collet removal (SKR-6) is supplied as standard only for SK6. SKR-10, SKR-16 and SKR-25 are available as an option. Collet removal is not necessary for the new types of collet (SK10 to SK25 collet including SK13 and SK20).

“P” class SK collet for drill

It guarantees the Run-out accuracy within 3 micron at the nose (4D) from the chuck. Additionally Collet Set is also available.



“A” type SK collet for endmill

The acceptable shank tolerance is h8.

SK Collet A type
SK 6-3A, 3.175A, 4A, 5A, 6A
SK10-3A, 3.175A, 4A, 5A, 6A, 8A, 10A
SK13-3A, 4A, 5A, 6A, 8A, 10A, 12A, 13A
SK16-3A, 4A, 5A, 6A, 8A, 10A, 12A, 16A
SK20-4A, 5A, 6A, 8A, 10A, 12A, 16A, 20A
SK25-8A, 10A, 12A, 16A, 20A, 25A