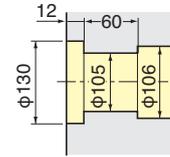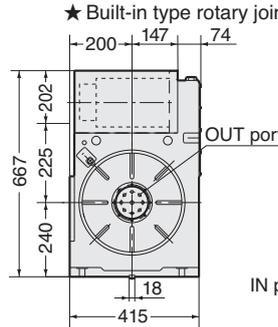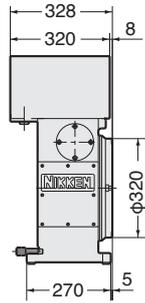External dimensions will be different according to the type of the servo motors. Dimensions with FANUC motor are shown. Please contact with us for CAD data (2D:DXF, 3D:PARASOLID).

CNC321T
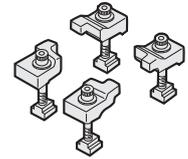
★ Built-in type rotary joint can be mounted on **CNC321** refer ☞ **P.54**

OUT port

IN ports are located in back side.

CNC401T

★ Built-in type rotary joint can be mounted on **CNC401** refer ☞ **P.54**
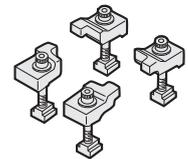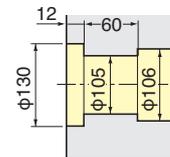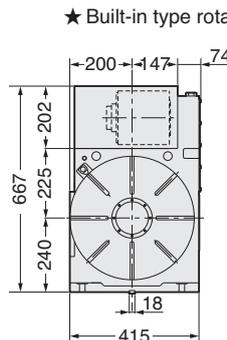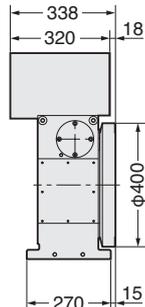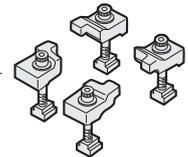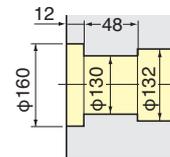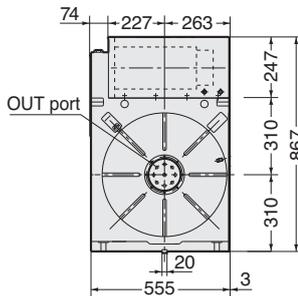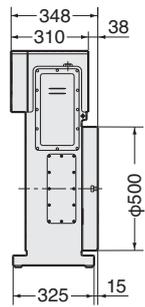
Photo shows with centre socket (option).

IN ports are located in back side.

CNC501T

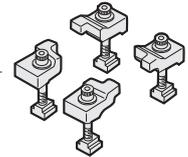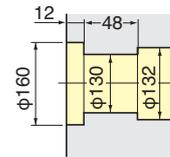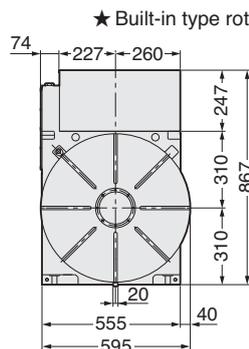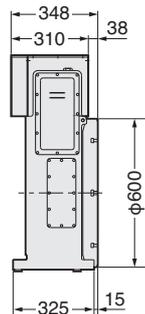★ Built-in type rotary joint can be mounted on **CNC501** refer ☞ **P.54**

OUT port

IN ports are located in back side.

CNC601T

★ Built-in type rotary joint can be mounted on **CNC601** refer ☞ **P.54**

IN ports are located in back side.

★ For accuracy standard, refer ☞ **P.51, 52**
★ For fitting metal and stepped guide piece, refer ☞ **P.22**
★ For scroll chuck, tail stock and other optional accessories, refer ☞ **P.49, 50**
★ For the condition of rotary table which is installed on the special purpose machine, refer ☞ **P.59, 60**
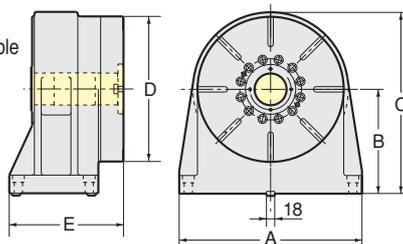
Support Table TAT

The table without T slots is standard. T slots are available as an option.

TAT250N

TAT401N

Code No.	A	B	C	D	E	Clamping System	Brake Torque	Weight
TAT200	250	150	250	200	145	Air/Hyd.	112／784	43
TAT250	250	170	295	250	145	Air/Hyd.	112／784	50
TAT321	400	230	390	320	250	Hyd.	1470	120
TAT401	400	230	430	400	250	Hyd.	1470	140
TAT501	480	310	560	500	250	Hyd.	1470	200

(N·m)   (kg)

Hydraulic connections are RC3／8 X 2 and pneumatic connections are RC1／8 X 2. Confirmation switches for clamp／unclamp and solenoid valve are not included.

★ Air pressure is 0.5MPa.
★ Hydraulic pressure is 3.5MPa.
★ Rotary joint is available for all models.
★ Please add **"— centre height"** at the end of Code No. for the support table with different centre height **(B)** . e.g. TAT321-240 **(For CNC321T)**